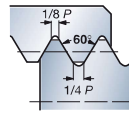
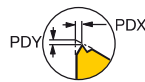


# CoroThread® 266 wisselplaat voor draadsnijden

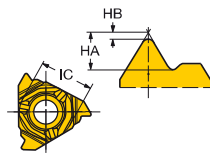
UN 60° Volprofiel



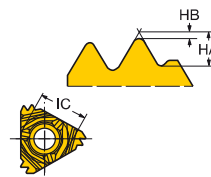
STDNO  
TCTR



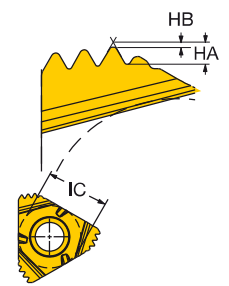
ISO 5864-1978  
2A



ISO 5864-1978  
2A



ISO 5864-1978  
2A



## Uitwendige rechtse draad

TPI	NT	Bestelcode	Afmetingen, mm																	
			P			M			K			N			S			H		
			1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	HA	HB	PDX
16	32.0	1	266RG-16UN01A320M	*	*	*	*	*	*	*	*	*	*	*	*	*	0.59	0.10	0.50	1.30
28.0	1	266RG-16UN01A280M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	0.68	0.12	0.80	1.32
24.0	1	266RG-16UN01A240M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	0.79	0.14	0.08	1.30
24.0	1	266RG-16UN01C240M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	0.79	0.14	0.80	1.33
24.0	1	266RG-16UN01F240E	*	*	*	*	*	*	*	*	*	*	*	*	*	*	0.79	0.14	0.80	1.30
20.0	1	266RG-16UN01A200M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	0.95	0.16	0.08	1.30
20.0	1	266RG-16UN01C200M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	0.95	0.16	0.80	1.33
20.0	1	266RG-16UN01F200E	*	*	*	*	*	*	*	*	*	*	*	*	*	*	0.95	0.16	0.80	1.30
18.0	1	266RG-16UN01A180M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.05	0.18	1.00	1.30
18.0	1	266RG-16UN01C180M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.05	0.18	1.00	1.33
18.0	1	266RG-16UN01F180E	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.05	0.18	1.00	1.30
16.0	1	266RG-16UN01A160M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.19	0.20	1.00	1.30
16.0	1	266RG-16UN01C160M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.19	0.20	1.00	1.33
16.0	1	266RG-16UN01F160E	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.19	0.20	1.00	1.30
14.0	1	266RG-16UN01A140M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.35	0.23	1.20	1.30
14.0	1	266RG-16UN01C140M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.35	0.23	1.20	1.33
14.0	1	266RG-16UN01F140E	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.35	0.23	1.20	1.30
13.0	1	266RG-16UN01A130M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.46	0.25	1.40	1.30
12.0	1	266RG-16UN01A120M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.58	0.28	1.40	1.30
12.0	1	266RG-16UN01C120M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.58	0.28	1.40	1.33
12.0	1	266RG-16UN01F120E	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.58	0.28	1.40	1.30
11.0	1	266RG-16UN01A110M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.72	0.30	1.40	1.30
10.0	1	266RG-16UN01A100M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1.90	0.33	1.40	1.30
9.0	1	266RG-16UN01A090M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	2.11	0.37	1.80	1.30
8.0	1	266RG-16UN01A080M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	2.38	0.41	1.80	1.30
8.0	1	266RG-16UN01C080M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	2.38	0.41	1.80	1.33
8.0	1	266RG-16UN01F080E	*	*	*	*	*	*	*	*	*	*	*	*	*	*	2.38	0.41	1.80	1.30
22	7.0	1	266RG-22UN01A070M	*	*	*	*	*	*	*	*	*	*	*	*	*	2.70	0.49	2.50	1.67
6.0	1	266RG-22UN01A060M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	3.16	0.57	2.50	1.67
5.0	1	266RG-22UN01A050M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	3.81	0.69	2.50	1.38
4.5	1	266RG-22UN01A045M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	4.23	0.77	2.65	1.08
4.0	1	266RG-22UN01A040M	*	*	*	*	*	*	*	*	*	*	*	*	*	*	4.76	0.87	2.90	0.79

## Uitwendige rechtse draad - multipunt wisselplaat

TPI	NT	Bestelcode	Afmetingen, mm																
			P		M		K		N		S		H						
			1125	1125	1125	1125	1125	1125	1125	1125	HA	HB	PDX	PDY					
16	18.0	3	266RG-16UN03A180M	*	*	*	*	*	*	*	*	*	*	*	*	1.05	0.18	3.45	2.12
16.0	2	266RG-16UN02A160M	*	*	*	*	*	*	*	*	*	*	*	*	*	1.19	0.20	2.40	1.52
14.0	2	266RG-16UN02A140M	*	*	*	*	*	*	*	*	*	*	*	*	*	1.35	0.23	2.70	1.77
12.0	2	266RG-16UN02A120M	*	*	*	*	*	*	*	*	*	*	*	*	*	1.58	0.28	3.10	1.91

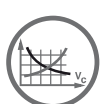
R = rechts



C30



C39



C73



C83



H36



H35



H26

A

DRAADSNIJDEN

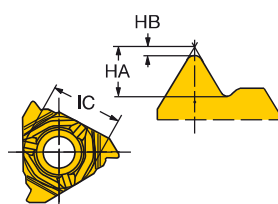
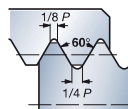
Wisselplaten

# CoroThread® 266 wisselplaat voor draadsnijden

UN 60° Volprofiel

STDNO  
TCTRISO 5864-1978  
2A

B



C

## Uitwendige linkse draad

TPI	NT	Bestelcode	P	M	K	N	S	H	Afmetingen, mm			
			1125	1125	1125	1125	1125	HA	HB	PDX	PDY	
16	32.0	1	266LG-16UN01A320M	★	★	★	★	★	0,59	0,10	0,50	1,32
28.0	1	266LG-16UN01A280M	★	★	★	★	★	★	0,68	0,12	0,80	1,32
24.0	1	266LG-16UN01A240M	★	★	★	★	★	★	0,79	0,14	0,80	1,30
20.0	1	266LG-16UN01A200M	★	★	★	★	★	★	0,95	0,16	0,80	1,30
18.0	1	266LG-16UN01A180M	★	★	★	★	★	★	1,05	0,18	1,00	1,30
16.0	1	266LG-16UN01A160M	★	★	★	★	★	★	1,19	0,20	1,00	1,30
14.0	1	266LG-16UN01A140M	★	★	★	★	★	★	1,35	0,23	1,20	1,30
13.0	1	266LG-16UN01A130M	★	★	★	★	★	★	1,46	0,25	1,40	1,32
12.0	1	266LG-16UN01A120M	★	★	★	★	★	★	1,58	0,28	1,40	1,30
11.0	1	266LG-16UN01A110M	★	★	★	★	★	★	1,72	0,30	1,40	1,30
10.0	1	266LG-16UN01A100M	★	★	★	★	★	★	1,90	0,33	1,40	1,30
9.0	1	266LG-16UN01A090M	★	★	★	★	★	★	2,11	0,37	1,80	1,32
8.0	1	266LG-16UN01A080M	★	★	★	★	★	★	2,38	0,41	1,80	1,30

L = links

E

F

G

H



C30



C39



C73



C83



H36



H35



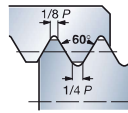
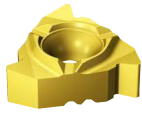
H26

C 12

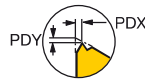
**SANDVIK**  
Coromant

# CoroThread® 266 wisselplaat voor draadsnijden

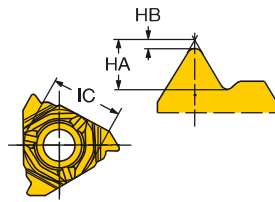
UN 60° Volprofiel



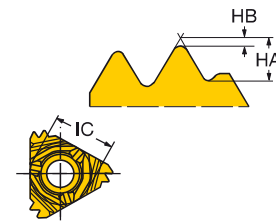
STDNO  
TCTR



ISO 5864-1978  
2B



ISO 5864-1978  
2B



## Inwendige rechtse draad

TPI	NT	Bestelcode	Afmetingen, mm																						
			P			M			K			N			S			H							
			1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	HA	HB	PDX	PDY				
16	32.0	1	266RL-16UN01A320M	*			*			*			*			*			*			0.50	0.05	0.90	1.30
	28.0	1	266RL-16UN01A280M	*			*			*			*			*			*			0.77	0.14	0.80	1.32
	24.0	1	266RL-16UN01A240M	*			*			*			*			*			*			0.67	0.06	1.30	1.35
	20.0	1	266RL-16UN01A200M	*	*		*	*		*	*		*	*		*	*		*	*		0.80	0.07	0.80	1.30
	20.0	1	266RL-16UN01C200M	*	*		*	*		*	*		*	*		*	*		*	*		0.80	0.07	0.80	1.30
	18.0	1	266RL-16UN01A180M	*	*		*	*		*	*		*	*		*	*		*	*		0.89	0.08	1.00	1.30
	18.0	1	266RL-16UN01C180M	*	*		*	*		*	*		*	*		*	*		*	*		0.89	0.08	1.00	1.30
	16.0	1	266RL-16UN01A160M	*	*		*	*		*	*		*	*		*	*		*	*		1.00	0.09	1.00	1.30
	16.0	1	266RL-16UN01C160M	*	*		*	*		*	*		*	*		*	*		*	*		1.00	0.09	1.00	1.30
	16.0	1	266RL-16UN01F160E	*	*		*	*		*	*		*	*		*	*		*	*		1.00	0.09	1.00	1.30
	14.0	1	266RL-16UN01A140M	*	*		*	*		*	*		*	*		*	*		*	*		1.13	0.11	1.20	1.30
	14.0	1	266RL-16UN01C140M	*	*		*	*		*	*		*	*		*	*		*	*		1.13	0.11	1.20	1.30
	12.0	1	266RL-16UN01A120M	*	*		*	*		*	*		*	*		*	*		*	*		1.33	0.13	1.40	1.30
	12.0	1	266RL-16UN01C120M	*	*		*	*		*	*		*	*		*	*		*	*		1.33	0.13	1.40	1.30
	12.0	1	266RL-16UN01F120E	*	*		*	*		*	*		*	*		*	*		*	*		1.33	0.13	1.40	1.30
	11.0	1	266RL-16UN01A110M	*	*		*	*		*	*		*	*		*	*		*	*		1.45	0.14	1.40	1.30
	10.0	1	266RL-16UN01A100M	*	*		*	*		*	*		*	*		*	*		*	*		1.59	0.16	1.40	1.30
	9.0	1	266RL-16UN01A090M	*	*		*	*		*	*		*	*		*	*		*	*		1.77	0.18	1.80	1.30
	8.0	1	266RL-16UN01A080M	*	*		*	*		*	*		*	*		*	*		*	*		2.00	0.20	1.80	1.30
	8.0	1	266RL-16UN01C080M	*	*		*	*		*	*		*	*		*	*		*	*		2.00	0.20	1.80	1.30
22	7.0	1	266RL-22UN01A070M	*			*			*			*			*			*			2.31	0.26	2.50	1.64
	6.0	1	266RL-22UN01A060M	*			*			*			*			*			*			2.70	0.32	2.50	1.64
	5.0	1	266RL-22UN01A050M	*			*			*			*			*			*			3.25	0.38	2.50	1.35
	4.5	1	266RL-22UN01A045M	*			*			*			*			*			*			3.62	0.41	2.50	1.06
	4.0	1	266RL-22UN01A040M	*			*			*			*			*			*			4.08	0.49	2.60	0.96

## Inwendige rechtse draad - multipunt wisselplaat

TPI	NT	Bestelcode	Afmetingen, mm									
			P	M	K	N	S					
			1125	1125	1125	1125	1125					
16	16.0	2	266RL-16UN02A160M	*	*	*	*	*	1.00	0.09	0.80	1.30
	12.0	2	266RL-16UN02A120M	*	*	*	*	*	1.33	0.13	2.95	1.88

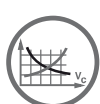
R = rechts



C30



C39



C73



C83



H36



H35



H26

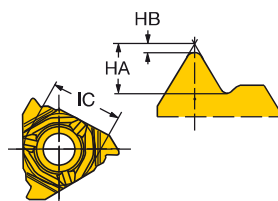


# CoroThread® 266 wisselplaat voor draadsnijden

UN 60° Volprofiel

STDNO  
TCTR

ISO 5864-1978  
2B



C Inwendige linkse draad

		P	M	K	N	S	H	Afmetingen, mm				
		1125	1125	1125	1125	1125	1125	HA	HB	PDX	PDY	
	TPI	NT	Bestelcode					HA	HB	PDX	PDY	
16	20.0	1	266LL-16UN01A200M	★	★	★	★	★	0.80	0.07	0.80	1.30
	18.0	1	266LL-16UN01A180M	★	★	★	★	★	0.89	0.08	1.00	1.30
	16.0	1	266LL-16UN01A160M	★	★	★	★	★	1.00	0.09	1.00	1.30
	14.0	1	266LL-16UN01A140M	★	★	★	★	★	1.13	0.11	1.20	1.30
	12.0	1	266LL-16UN01A120M	★	★	★	★	★	1.33	0.13	1.40	1.30
	11.0	1	266LL-16UN01A110M	★	★	★	★	★	1.45	0.14	1.40	1.30
	10.0	1	266LL-16UN01A100M	★	★	★	★	★	1.59	0.16	1.40	1.30
	9.0	1	266LL-16UN01A090M	★	★	★	★	★	1.77	0.18	1.80	1.30
	8.0	1	266LL-16UN01A080M	★	★	★	★	★	2.00	0.20	1.80	1.30

L = links

E

F

G

H



C30



C39



C73



C83



H36



H35



H26