

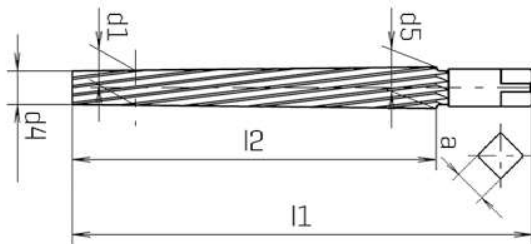
**D** Hand-Kegelreibahlen  
drallgenutet, Kegel 1:50,  
DIN 9 B

**E** Hand taper pin reamers  
slow helix, taper 1:50,  
DIN 9 B

**I** Alesatori a mano per fori  
di spine coniche, taglienti  
elicoidali, conicità 1:50,  
DIN 9 B



|     |      |                    |                             |
|-----|------|--------------------|-----------------------------|
| HSS | 1:50 | Form Forme Forme B | DIN 9                       |
|     |      |                    | GRAUGUSS CASTIRON GHSH GRGR |
| AL  |      |                    | Cu, Ms                      |



| d1<br>mm | d4<br>mm | d5<br>mm | l1<br>mm | l2<br>mm | a h12<br>mm | Z | Code 3300<br>Art.-Nr. |
|----------|----------|----------|----------|----------|-------------|---|-----------------------|
| 3,00     | 2,9      | 4,06     | 80       | 58       | 3           | 5 | 0330000300100         |
| 4,00     | 3,9      | 5,26     | 93       | 68       | 3           | 5 | 0330000400100         |
| 5,00     | 4,9      | 6,36     | 100      | 73       | 4,9         | 5 | 0330000500100         |
| 6,00     | 5,9      | 8        | 135      | 105      | 6,2         | 6 | 0330000600100         |
| 7,00     | 6,9      | 9,5      | 160      | 130      | 6,2         | 6 | 0330000700100         |
| 8,00     | 7,9      | 10,8     | 180      | 145      | 8           | 6 | 0330000800100         |
| 10,00    | 9,9      | 13,4     | 215      | 175      | 10          | 6 | 0330001000100         |
| 12,00    | 11,8     | 16       | 255      | 210      | 11          | 8 | 0330001200100         |